

MINIPACK-TORRE



MINIPACK-TORRE. UNEXPECTED

FACILITIES

HEADQUARTERS

MINIPACK-TORRE is located in Dalmine, a few kilometres far from Bergamo. Here there are the Finance & Control and the R&D department, as well as the shrinking and vacuum manufacturing facilities. At present time the manufacturing plant is the core of the company. This is equipped with advanced and flexible tools and CNC machines for the production of all the mechanical components.

SALES DEPARTMENT

According to the policy of the company to expand and consolidate itself on the market, since some years a new building has been realised near the Headquarters. Inside there is: the sales department, the warehouse and logistic department, a 100 seat theatre for sales meeting and technical training and, last but not least, a wide show room where the whole range of machines is displayed. These are always at distributors and customers disposal for all the kind of tests to be made.

STEELWORKS

Situated in the manufacturing plant in Osio Sotto (Bg), close to the Headquarters, there is the completely automated steelworks, with Hi-Tech equipment for the production of all the chassis.

Ten world-wide patented models, four technological advanced production facilities (one completely automated), a world-wide distribution network, a widespread technical assistance, the Certificate of Quality UNI EN ISO 9001:2000: this is what today MINIPACK-TORRE is.

In more than 30 years the company has gained a world-wide leadership position in the packaging machines field. Any equipment provided is reliable, ensures a good productivity and always impresses for the great ideas which has.

IDEAS

R&D.

Every year 5% of the general turnover is invested in R&D. This continuous research allows MINIPACK-TORRE to always be on the top level of a market which is constantly in evolution. Thanks to the R&D department the company is always able to offer new advanced and reliable packaging systems.

SAFETY: TOP PRIORITY.

More than others, MINIPACK-TORRE has taken into great consideration the safety of the operators of their machines. That is why they deeply and continuously studied and developed new safety systems.

Hi-TECH MANUFACTURING PLANTS.

The manufacturing plants are completely automatised. The staff is continuously working in order to fulfil any specific and customised requirements from all the customers.

GOING-OVER CONTROLS.

All the materials and components are of first quality. Moreover each production step is supervised by technical skilled employees, each machine is submitted to strict tests and to a long final inspection before being delivered.

QUALITY POLICY.

The two Certificates of Quality UNI EN ISO 9001 - VISION 2000 obtained in the year 2001 represent an important goal and a never-ended engagement to satisfy the customers thanks to a strict quality control procedure in production, commercial services and after sales assistance.

DESIGN AND PRODUCTION.

We believe that in order to achieve goods results, every single project has to be personally followed from the beginning to the end. At MINIPACK-TORRE all the steps of a project are entirely developed inside the company. That is why a steelworks has been created inside the company to build all the chassis and the whole components of the machines. This gives a great flexibility to the whole structure.

WIDESPREAD COMMERCIAL NETWORK AND AFTER SALES ASSISTANCE

Thanks to 2 sister companies in France and in the United States along with more than 110 sales distributors all over the world (25 of which just in Italy) MINIPACK-TORRE is able to provide a widespread and efficient sales network. Moreover the after sales department along with the commercial staff of MINIPACK-TORRE regularly organises sales and technical meetings to train the wide number of distributors and reps. An adequate technical knowledge is compulsory to give the best possible service to the thousands end uses of MINIPACK-TORRE machines.

TECHNOLOGICAL WORLD-WIDE PATENT

The MV40 JAZZ, the new generation in the vacuum machines, is born from the innovative philosophy of Minipack-Torre and it is protect by a **world-wide patent**.

The machine is unique thanks to the following features:

- Flat deck instead of the traditional chamber.
- No more stainless steel: the body of the machine is made of an innovative and alternative material which is nevertheless 100% suitable to get in contact with food.



MV40 JAZZ

A GOOD IDEA CAN ALSO BE FLAT.

With the MV40 JAZZ every vacuum operation is easier and faster.

The absence of the common chamber makes the work more simple. The operations are made on a flat deck which facilitates and speeds up the packing. Moreover the configuration of the deck allows a better cleaning of the working area.

The MV40 JAZZ can be mounted in any kitchen.

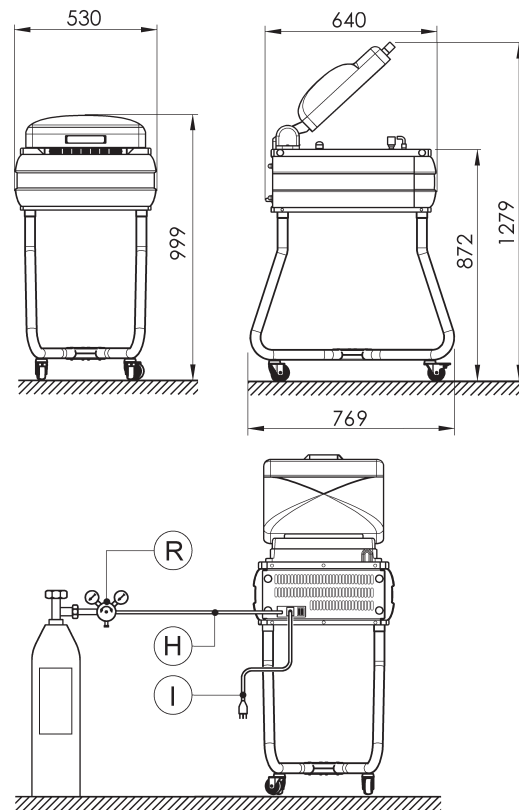
MV40 JAZZ



UNEXPECTED IDEAS.

TECHNICAL DATA

Power supply	V	100/120/220V 1F.
Vacuum Pump	m ³ /h	6 (D.V.P.)
Sealing bar		Front
Sealing bar dimensions	in	16
Lid		Bubble
Usable sealing bar dimensions	in	17 x 11 h.4
Number of gas nozzles for each blade nr		1
Working plate height	in	34.33 (with stand)
Machine dimensions with open lid	in	21 x 25 h. 27
Machine dimensions with closed lid	in	21 x 25 h. 16
Machine weight (net/gross)	Pound	21/26
Stand weight (net/gross)	Pound	5/5
Sealing time (with vacuum percentage 99,9%):		
Vacuum time	sec.	45 (pump 6m ³)
Air re-immission valve time	sec.	5 (pump 6m ³)



FEATURES

- Chamber dimensions
400x290x105 mm
- Sealing blade 406mm
- PE-HD flat deck
- Fast log sealing bar (no electrical wires at sight)
- Bags waste film cut
- Ergonomic handle to close the lid
- New automatic system
for soft opening and closing of the lid
- New washable flat
switch membrane
- Transparent lid
- Vacuum pump 6 m³/h
- Vacuum cycle stop
- Set up of sealing
and vacuum
- Volumetric electronic sensor

OPTIONAL

- Chrome steel stand
- PMMA Slant for liquid products
- Gas injection system
- Vacuum pump 12 m³/h



S

99.9



VACUUM



GAS



SEALING



AIR-RET

STOP

minipack-ton
food dry

VACUUM LINE

THE VACUUM-PACKAGING HAS NEVER BEEN SO EASY.

All the MINIPACK-TORRE vacuum machines are made of Stainless Steel AISI 304 according to CE standards. The volumetric electronic sensor assures a steady control of vacuum and gas packaging.

All the machines have a digital, low voltage control panel, 9 storable programs and a special device for the external vacuum.

High density polyethylene plates to reduce chamber volume are supplied with the machine.

The machines are equipped with a new waterproof flat switch membrane board.

FEATURES

Stainless steel (AISI 304)

Vacuum cycle stop

Bags waste film cut

Soft-Air
(except on MVS31, MVS35, MVS41, MVS65)

Aluminium sealing bar

Triple sealing bars (only MVS41)

Digital panel with
9 storable programs

Electronic volumetric sensor

High density plates

Transparent lid

Auto-calibration

Security for over-current on sealing bar

Oil level check signal

CE certification

OPTIONAL

Gas injection system

PMMA Slant for liquid products

Vacuum Pump 60 m³/h (only MVS48DV, MVS50)

Vacuum Pump 100 m³/h (only MVS48DV, MVS65)

Double sealing bar (only MVS45L, MVS50)

Sealing bar with 2 sealing plates 4 x 0,2
(only MVS31, MVS35, MVS45, MVS50)

Sealing bar with 2 sealing plates 6 x 0,2
(only MVS45, MVS45L)

Sealing bar with cutting wire
and sealing plate 6 x 0,2 (only MVS65)



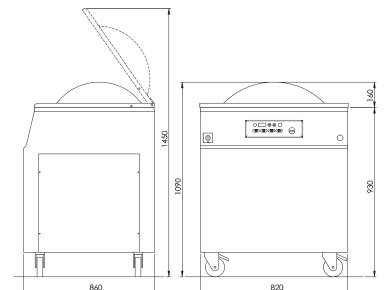
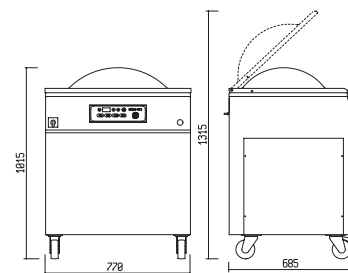
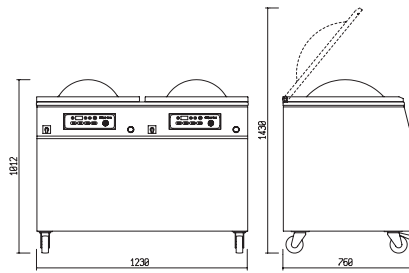
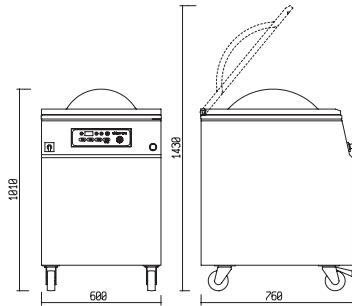
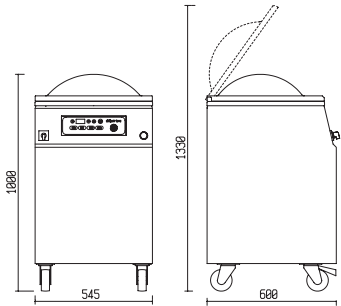
MVS 45L

MVS 48DB

MVS 48DV

MVS 50

MVS 65



STAND VACUUM MACHINES

TECHNICAL DATA

		MVS45L B.F.	MVS45L 2B.L.	MVS48 2B.L.	MVS48 D.V.	MVS50 2B.L.	MVS50 B.Dx.	MVS65
Power supply	V	120/220 1F.	120/220 1F.	208/380 3F. 220/60Hz 1F.	208/220/380/415 3F. 220/60Hz 1F.	208/220/380 3F. 220/60Hz 1F.	220/380 3F.	208/380 3F.
Vacuum Pump	m ³	20 (BUSCH)	20 (BUSCH)	40/60 3F. (BUSCH) 40 1F. (BUSCH)	60/100 3F. (BUSCH) 40 1F. (BUSCH)	40/60 3F. (BUSCH) 40 1F. (BUSCH)	40/60 3F. (BUSCH)	60/100 3F. (BUSCH)
Sealing bar		Front	2 Lateral	2 Lateral	2+2 Lateral	2 Lateral	1 right lateral	2 Lateral
Sealing bar dimensions	in	18	18	23	23	20	20	26
Lid		Bubble	Bubble	Bubble	Bubble	Bubble	Bubble	Bubble (h.5 / h.6)
Soft-Air		YES	YES	YES	YES	YES	YES	NO
Usable sealing bar dimensions	in	18 x 16 h.5	14 x 18 h.5	16 x 24 h.5	16 x 24 h.5	22 x 20 h.5	24 x 20 h.5	24 x 26 h.5
Number of gas nozzles for each blade	nr	2	2+2	3+3	6+6	2+2	2	4 + 4
Height working level	in	35	35	35	35	35	35	35
Machine dimensions with open lid	in	21 x 24 h.52	21 x 24 h.52	24 x 30 h.56	48 x 30 h.56	30 x 27 h.52	30 x 27 h.52	32 x 34 h.54
Machine dimensions with closed lid	in	21 x 24 h.40	21 x 24 h.40	24 x 30 h.40	48 x 30 h.40	30 x 27 h.40	30 x 27 h.40	32 x 34 h.43 (lid 6)
Machine weight (net/gross)	Pound	46 / 52	46 / 52	73 / 82 (40m ³) 79 / 88 (60m ³)	119 / 133 (40m ³) 125 / 140 (60m ³) 133 / 148 (100m ³)	84 / 91 (40m ³) 90 / 97 (60m ³)	84 / 91 (40m ³) 90 / 97 (60m ³)	114 / 130 (60m ³) 122 / 139 (100m ³)
Sealing time (with vacuum percentage 99,9%):								
Vacuum time	sec.	24	24	19 (pump 60m ³)	19 (pump 60m ³)	23 (pump 40m ³)	23 (pump 40m ³)	20 (60m ³ / lid 5in)
Air return time	sec.	8	8	7 (pump 60m ³)	7 (pump 60m ³)	11 (pump 40m ³)	11 (pump 40m ³)	6 (60m ³ / lid 5in)



MVS 31



MVS 35



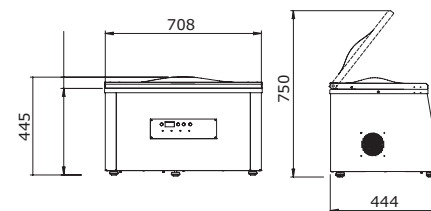
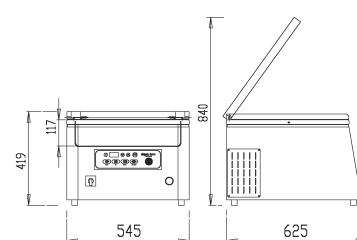
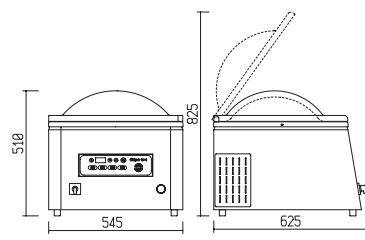
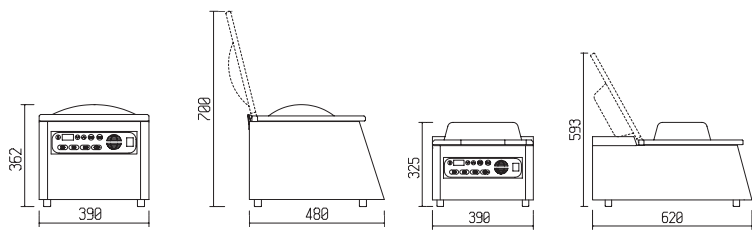
MVS 45



MVS 45E



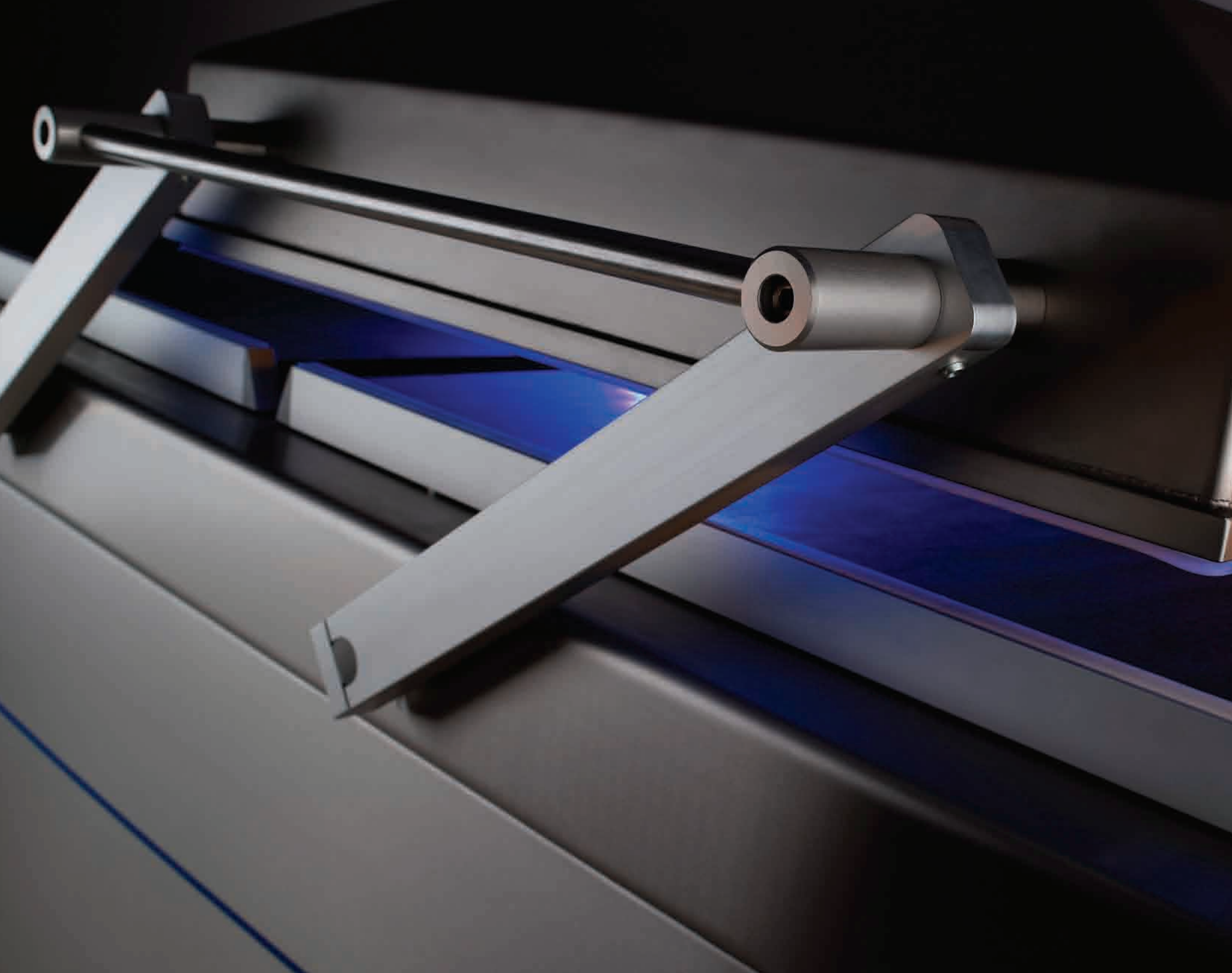
MVS 41



TABLETOP VACUUM MACHINES

TECHNICAL DATA

		MVS31	MVS35	MVS41	MVS45E B.F.	MVS45E 2B.L.	MVS45 B.F.	MVS45 2B.L.
Power supply	V	120/220 1F.	120/220 1F.	120/220 1F.	220 1F.	220 1F.	120/220 1F. / 380 3F.	120/220 1F.
Vacuum Pump	m ³	6 (D.V.P.)	10 (BUSCH)	20 (BUSCH)	10 (BUSCH)	10 (BUSCH)	20 (BUSCH)	20 (BUSCH)
Sealing bar		Front	Front	Front + 2 Lateral	Front	2 Lateral	Front	2 Lateral
Sealing blar dimensions	in	12	12	Front.: 20 / Lat.: 12	18	18	18	18
Lid		Bubble	Flat / High	Bubble	Flat	Flat	Bubble	Bubble
Soft-Air		NO	NO	NO	YES	YES	YES	YES
Usable sealing bar dimensions	in	13 x 9 h.5	13 x 9 h.5	20 x 11 h.5	18 x 16 h.5	14 x 18 h.5	18 x 16 h.5	14 x 18 h.5
Number of gas nozzles for each blade	nr	1	1	3 Front. / 1+1 Later.	2	2+2	2	2+2
Machine dimensions with open lid	in	15 x 19 h.28	15 x 24 h.25	28 x 20 h.30	22 x 24 h.32	22 x 24 h.32	22 x 24 h.32	22 x 24 h.32
Machine dimensions with closed lid	in	15 x 19 h.14	15 x 24 h.12 (High Lid)	28 x 20 h.17	22 x 24 h.17	22 x 24 h.17	22 x 24 h.20	22 x 24 h.20
Machine weight (net/gross)	Pound	15 / 17	21 / 25	43 / 50	35 / 40	35 / 40	36 / 41	36 / 41
Sealing time (with vacuum percentage 99,9%)								
Vacuum time	sec.	22	22 (High Lid)	23	24	24	24	24
Air return time	sec.	4	7 (High Lid)	5	8	8	8	8



SWING LINE

RELIABILITY AND SPEED IN A SWING RHYTHM.



The new line of vacuum swing lid has been created for the industrial field.

The peculiarity is the translating lid that allows to reach high packaging speed.

The solid construction of the chassis in Stainless Steel (AISI 304) ensures the maximum reliability over the time and the best packaging quality.

The two aluminium models, more economical but always strong, are specially conceived for small packaging realities where the Inox is not compulsory.

The whole SWING LINE is built according to CE standards. The machines are supplied with analogic volumetric sensor which allows a permanent control of the vacuum and of the MAP packaging. A digital, low voltage control panel is equipped with 10 storable programs.



MV85 Swing Inox



MV75 Swing Inox

TECHNICAL DATA

		MV50 Swing Inox	MV75 Swing Inox	MV85 Swing Inox	MV95 Swing Inox	MVS60 Swing All.	MVS70 Swing All.
Power supply	V	400V 50Hz 3F	400V 50Hz 3F	400V 50Hz 3F	400V 50Hz 3F	400V 50Hz 3F	400V 50Hz 3F
Max Power.	Kw	3,5	7	7	7	3,5	4,5
Vacuum Pump	m ³	100m ³ 3F (BUSCH)	160m ³ 3F (BUSCH)	300m ³ 3F (BUSCH)	300m ³ 3F (BUSCH)	63m ³ 3F (BUSCH)	63/100m ³ 3F (BUSCH)
Pump oil	lt	2 (Model VG100)	5 (Model VG100)	7 (Model VG100)	7 (Model VG100)	1 (Model VG100)	1 (Model VG100) x 63m ³ 2 (Model VG100) x 100m ³
Sealing bar		2 Sealing bar 4 Silicon holders	2 Sealing bar 4 Silicon holders	2 Sealing bar 4 Silicon holders	2 Sealing bar 4 Silicon holders	2 Sealing bar 4 Silicon holders	2 Sealing bar 4 Silicon holders
Sealing bar dimensions	in	24	24	33	43	18	22
Usable chamber dimensions	in	24 x 20 h.9	24 x 30 h.8	33 x 33 h.8	43 x 29 h.9	18 x 23 h.9	22 x 28 h.9
Number of gas nozzles for each bar	nr	4	4	6	8	3	3
Machine dimensions with open lid	in	61 x 35 h.53	59 x 48 h.53	75 x 51 h.57	95 x 48 h.57	42 x 35 h.46	50 x 40 h.48
Machine dimensions with closed lid	in	61 x 35 h.46	59 x 48 h.44	75 x 51 h.44	95 x 48 h.44	42 x 35 h.42	67 x 40 h.42
Packed machine dimensions	in	62 x 38 h.52	65 x 50 h.54	81 x 54 h.55	102 x 51 h.56	45 x 39 h.50	53 x 44 h.50
Machine weight (net/gross)	Pound	157 / 169	244 / 293	311 / 385	349 / 426	107 / 126	134 / 150 (63m ³) 145 / 161 (100m ³)
Sealing time (with vacuum percentage 99,9%)							
Vacuum time	sec.	15	15	15	15		
Air return time	sec.	45	45	35	40		

SWING LINE



MV60 Swing All.

FEATURES

Stainless steel
(AISI 304)

Vacuum cycle stop

Bags waste film cut

Double sealing bar with 2 sealing plates

Lid with metal support and round window
in PMMA (only MVS60, MVS70)

Soft-Air for the control of the air return
(only MVS50, MVS75, MVS85, MVS95)

Vacuum sensor time

High density plates

Digital panel with 10 programs

CE standards

OPTIONAL

Gas injection system

Vacuum Pump 100 m³/h (only MVS70)

PMMA Slant for liquid products

Triple sealing bar (only on MVS95)

Electronic volumetric sensor

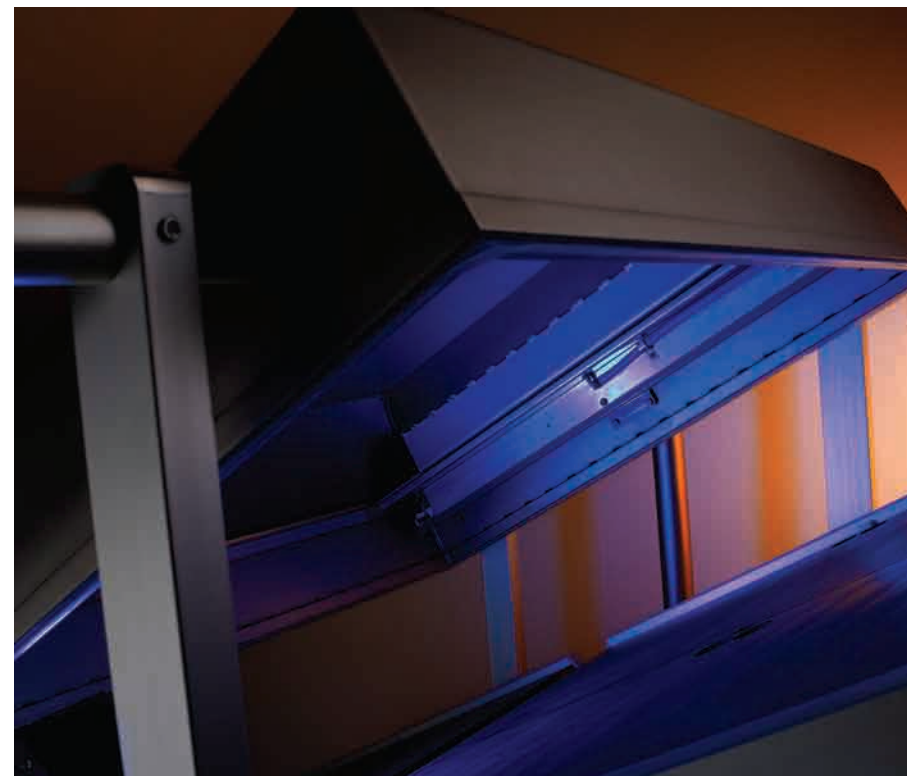
Sealing Bar with 1 Sealing plate & 1 cutting wire

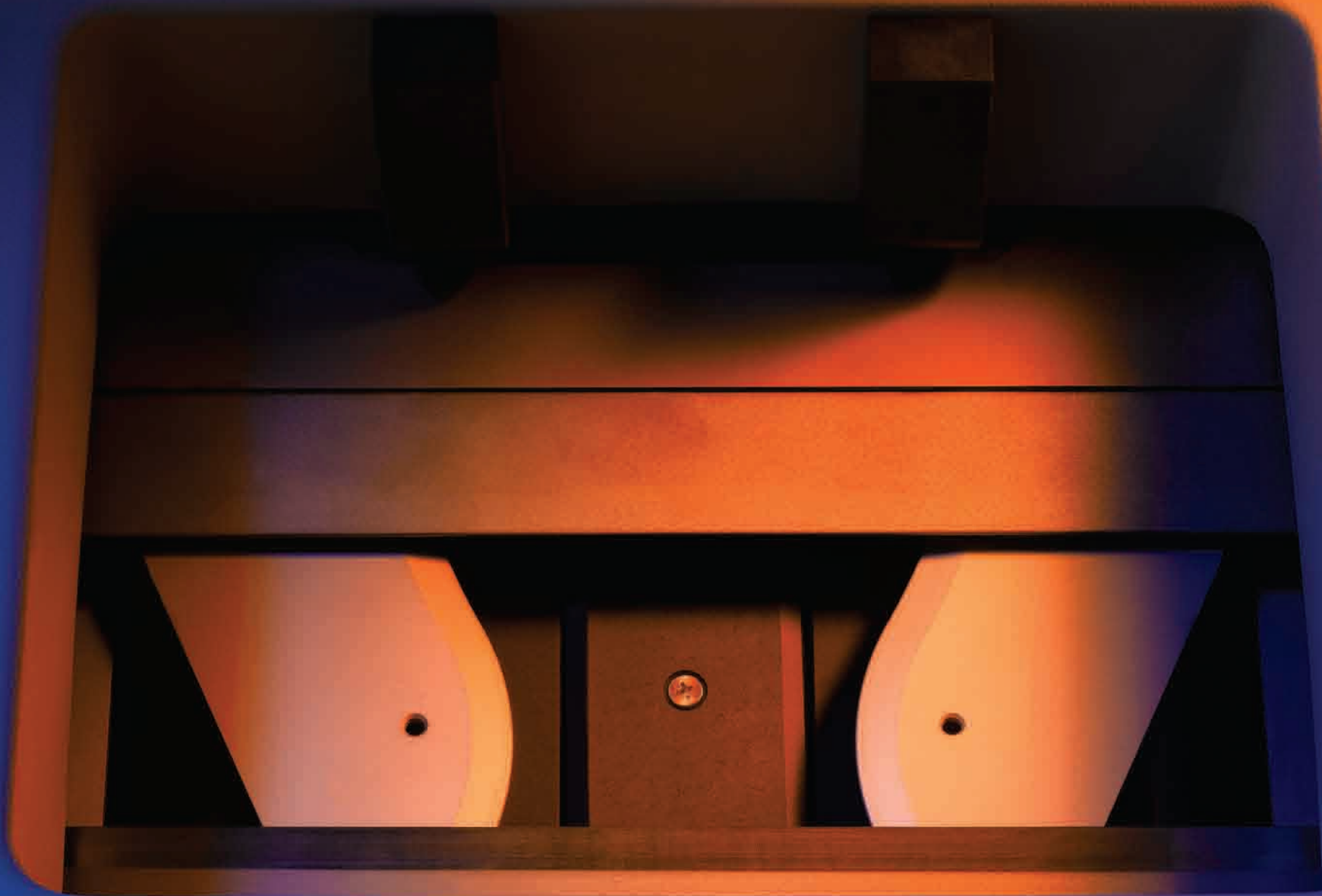
Beactive sealing bar

Service kit for standard maintenance

Preparation for external pump placement

High lid (only on MVS85)





TECHNOLOGICAL WORLD-WIDE PATENT

MINISTRETCH, the latest born in the food division at MINIPACK-TORRE, is a semi-automatic stretch wrapper. This is a valid alternative to the hand wrap stations as it doesn't request a big investment as on the automatic stretch wrappers.

MINISTRETCH is protected by a **world-wide patent** and it is different from the any another automatic wrappers thanks to its main specification: the simplicity of use.

Film tension is adjustable on all four sides of the tray for the best packaging results.



MINISTRETCH

EXCELLENT RESULTS IN THREE SIMPLE STEPS.

MINISTRETCH is a compact machine (only 700x730 h515mm / 27.56x28.74x20.27 in) perfect for:

- Retailer, supermarkets, warehouse/club, convenience stores, cash & carry, butcher shops, delicatessens, health food shops, speciality food stores, fast food, bar, pub.
- Restaurants, in-flight caterers, hospitals, hotels, stadiums, nursing homes, military bases.
- Meat processors, seafood processors, dried fruits, produce suppliers, dairy, commissaries, sandwich producer, large scale kitchens, pasta and sausage factories, farms.



PRODUCTIVITY

- Wraps up to 16 items per minute.
(the maximum speed can change according to the product, film and skill of the operator)
- Package in 3 easy steps:
Place the tray on the hot plate
Pull the lid down
Remove the packed item
- Save in quantity of film used
- Reduction of wasted film



VERSATILITY

- Wraps most of the trays available on the market (to be tested and approved by Minipack before acceptance of the order)
- Easy adjustment and maintenance
- Possibility to change the film tension on the tray directly from the control board
- Material used: LLDPE, PE, food grade PVC with thickness 8 - 40 micron.

ADVANTAGES

- Eliminated skilled labours
- Frequent changes in staff will not affect productivity
- Minimum physical effort and reduction of the iterative movements

SAFETY

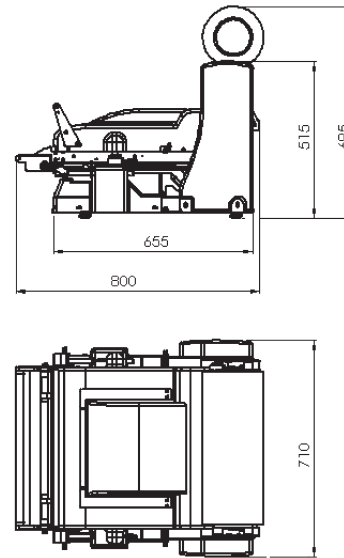
- No film cutters at sight, no way for the operator to get injured
- No smoke emission during cutting of film
- No more carpal tunnel disease

MINISTRETCH

UNEXPECTED IDEAS.

TECHNICAL DATA

	STD EASY VERSION	BIG VERSION
Voltage		
220 V 50 HZ 1F	std	std
100 V 60 HZ 1F	std	std
115 V 60 HZ 1F	std	std
Max. power	500 W	500 W
Electronic Board		
Tray dimensions		
Min.	5 x 4 h.1 in	7 x 7 h.1 in 8 x 5 h.1 in
Max.	11 x 8 h.6 in	11 x 9 h.5 in
Kind of film	LLDPE PE PVC PVC food	LLDPE PE PVC PVC food
Thickness Film	8-40 micron	8-40 micron
Width Film Roll		
Min.	16 in	20 in
Max.	20 in	20 in
Diametre Film Roll		
Min	4 in	4 in
Max	8 in	8 in
Machine Dimension	28 x 29 h.20 in	28 x 29 h.20 in
Net Weight	29 pounds	29 pounds



FEATURES

Frame and components made of Stainless Steel and antioxidant materials, hygienic and easy to clean.

PMMA transparent head cover

ABS washable body

Anti-overcurrent device

Tray elevator
(only on the standard EASY version)

Double magnets for closing and security

Adjustable hot wire film cutter

Sealing plate temperature adjustment

Film reduction for small products

Mechanical system of security
for operator and product

Easy reset with reset push button

Device of exclusion
of film pretension for big trays

Optimisation of the film quantity

Easy user interface modality

Digital display with 3 numbers

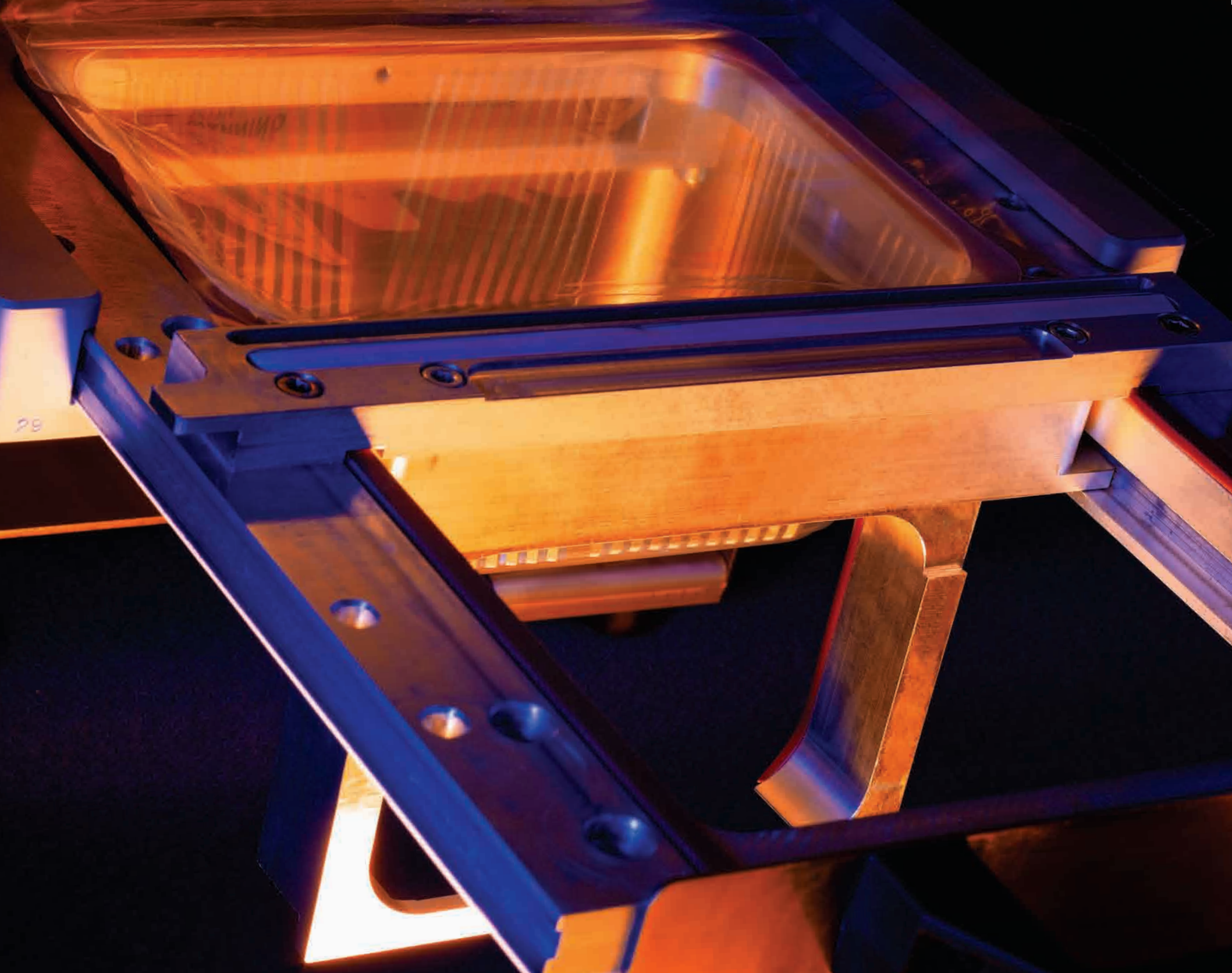
Three customisable programs

Counterpieces & countdown

OPTIONAL

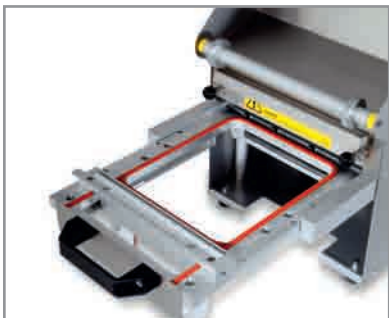
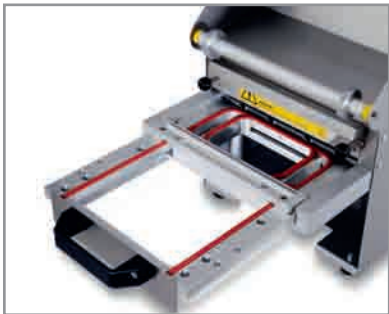
Manual packaging device for larger trays and for products without trays

Stainless steel stand with adjustable shelf



THERMO LINE

WHEN SIMPLICITY MATCHES WITH FLEXIBILITY.



MINIPACK-TORRE thermo-sealing machines are suitable to pack pre-stirred trays using top sealing film.

There are many materials which can be used such as: PP, PET, PS, PE. Any machine can have a standard set of moulds with 1, 2 or 4 impressions. Beside these, it is always possible to create customised moulds according to the specific requirements of the customers. All the machines are made of Stainless Steel and anodised Aluminium. The work is regulated by an electronic timer and thermoregulator, all settings are settled by a control panel.

Some models have 9 different storable programs and can work with MAP (model vacuum/MAP).



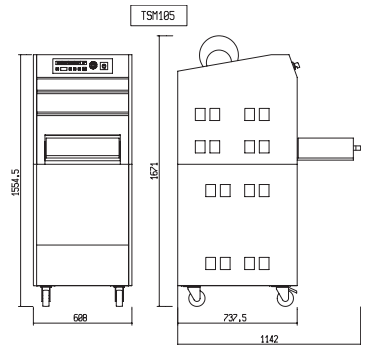
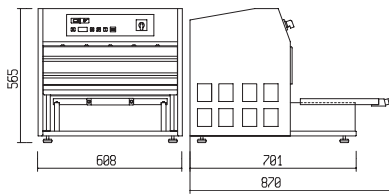
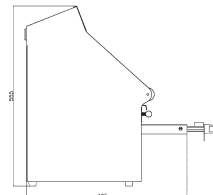
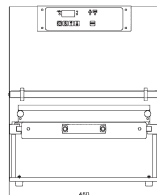
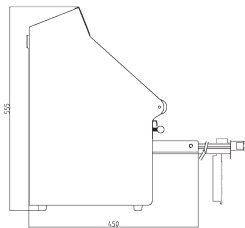
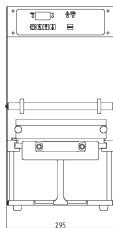
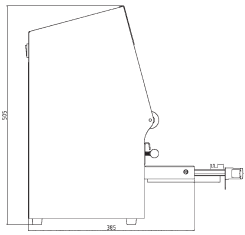
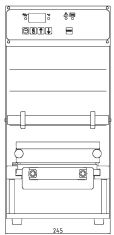
TSM 201

TSM 202

TSM 203

TSM 104

TSM 105



THERMOSEALERS

TECHNICAL DATA

		TSM 201	TSM 202	TSM 203	TSM 104	TSM 105	
Power Supply	V	120 - 220V 1F	120 - 220V 1F	120 - 220V 1F	220V 1F	220V 1F	380V 3F
Max. Power	Kw	0,55	0,75	1,5	1,6	2,4	4,2
Vacuum Pump (BUSCH)	m ³	NO	NO	NO	NO	20 1F 40 1F	40 3F
Pneumatic pressure	bar	NO	NO	NO	NO	6	6
Max. tray dimensions	inch	5.91x8.07 h.3.94	7.68x10.24 h.6.10	11.02x14.57 h.6.10	10.43x12.80 h.4.72	10.43x12.80 h 3.54	
Max. film roll dimensions	inch	Ø6.30 x width5.91	Ø7.87 x width 8.66	Ø7.87 x width14.96	Ø9.84 x width 16.54	Ø9.84 x width 16.54	
Machine dimensions (open drawer)	inch	9.84x22.83 h.19.88	11.61x27.95 h.21.85	18.11x29.13 h.21.65	24x36.61 h.22.05	24x44.09 h.61.42	
Machine dimensions (closed drawer)	inch	9.84x15.15 h.19.88	11.61x17.72 h.21.85	18.11x19.29 h.21.65	24x28.74 h.22.05	24x29.13 h.61.42	
Machine weight (net/gross)	pound	40/44	51/57	86/95	165/194	440/493	

FEATURES

Machine of reduced dimensions

Up to 9 storable sealing programs

Motorised automatic Sealing,
driven just by electrical power

Electronic control of the temperature
on top sealing plate (0°-200°)

Visible and acoustic signal for the end of cycle

Top sealing plate in Teflon coated aluminium

Sealing cycle starting automatically
after closing completely the drawer

Easy change of mould

OPTIONAL

Possibility of customised mould

Kit for quick mould change (just on TSM105)

40 mc/h vacuum pump (just on TSM105)

MANUAL VACUUM



FAMILY-E



MINIVACUUM-E



PROFESSIONAL-E

The external vacuum machines by MINIPACK-TORRE work with specific bags (channel or three-layer bags) or with specific rigid boxes.

All the machines are built in Stainless Steel, have small dimensions and are users friendly.

They are equipped with a sealing bar and can work either in manual or, on some models, in automatic cycle simply setting the vacuum and the sealing time.

They are widely used in restoration, catering and domestic field.

MINIPACK-TORRE external vacuum machines are built according to CE normative.

TECHNICAL DATA

		FAMILY-E	MINIVACUUM-E	PROFESSIONAL-E
Power Supply	V	220	220	220
Max. Power	W	240	240	240
Sealing bar	in	131.90	131.90	171.26
Machine dimensions	in	13.98x11.8 h.5.71	13.98x11.81h.5.71	18.11x11.81h.6.50
Machine weight (net/gross)	pound	16.5	24.2	31

MANUAL SEALER



TC 400-300-200
T 400-300-200

MINIPACK-TORRE has a range of manual sealers: T and TC, which are apt to seal several kind of bags. The TC range is equipped with a knife which cuts the exceeding quantity of plastic material.

MINISPENSER is the very easy to use manual dispenser for stretch film by MINIPACK-TORRE. Extremely operational and easy to use is perfect to pack food products. It is made of Stainless steel, easy to clean and to operate. The hot plate temperature can be easily regulated. It is CE approved.

MINISPENSER



MINISPENSER

TECHNICAL DATA

		T200/TC200	T300/TC300	T400/TC400	MINISPENSER
Power Supply	V	220	220	220	220
Max. Power	W	300	350	400	290
Sealing bar	In	8.27	12.2	16.14	20.08
Machine dimensions	in	2.83x13.39h.4.53	3.23x18.03h.5.63	3.35x20.67h.5.98	21.65x23.62h.5.31
Machine weight (net/gross)	pound	6/7	9/10	10/11	15.4



minipack® - torre

UNEXPECTED IDEAS

Minipack-Torre S.p.A.

Via Provinciale, 54 - 24044 Dalmine (BG) - Italy
Tel.: +39.035563525 - Fax +39.035564945
www.minipack-torre.it - info@minipack-torre.it

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